

# BULLARD ABRASIVES®

PRODUCTIVITY  
PERFORMANCE  
SAFETY

Industry leading grinding wheels formulated to deliver the highest productivity, performance and safety that today's technology can provide using only the finest quality grain, bond and fiberglass reinforcement to perform with minimal vibration and maximum comfort.

## TYPE 27



*depressed center*  
**GRINDING WHEELS**

Since 1927  
Made In The USA  
ISO 9001: 2015 Certified





# depressed center GRINDING WHEELS

TYPE 27

## CER24Q MAX FORCE+

STEEL AND STAINLESS  
CONTAMINANT-FREE

PART#	DIMENSIONS	QTY
14465	4 1/2 x 1/4 x 7/8	25
18465	4 1/2 x 1/4 x 5/8-11	10
14565	5 x 1/4 x 7/8	25
18565	5 x 1/4 x 5/8-11	10
14665	6 x 1/4 x 7/8	25
18665	6 x 1/4 x 5/8-11	10
14765	7 x 1/4 x 7/8	25
18765	7 x 1/4 x 5/8-11	10

## ZA24R MAX FORCE

STAINLESS & HIGH  
TENSILE ALLOYS

PART#	DIMENSIONS	QTY
14463	4 x 1/4 x 5/8	25
14467	4 1/2 x 1/4 x 7/8	25
14468	4 1/2 x 1/4 x 5/8-11	10
14567	5 x 1/4 x 7/8	25
14568	5 x 1/4 x 5/8-11	10
14761	7 x 1/4 x 7/8	25
18761	7 x 1/4 x 5/8-11	10
14961	9 x 1/4 x 7/8	25
18961	9 x 1/4 x 5/8-11	10

## ZA16U MAX FORCE

GRAY, CAST & DUCTILE  
IRONS, STEEL & SS  
-FOUNDRY

PART#	DIMENSIONS	QTY
14764	7 x 1/4 x 7/8	25
18764	7 x 1/4 x 5/8-11	10
14962	9 x 1/4 x 7/8	25
18962	9 x 1/4 x 5/8-11	10

## TA24S HIGH ENERGY

FERROUS METALS

PART#	DIMENSIONS	QTY
24473	4 x 1/4 x 5/8	25
24477	4 1/2 x 1/4 x 7/8	25
28477	4 1/2 x 1/4 x 5/8-11	10
24573	5 x 1/4 x 7/8	25
28573	5 x 1/4 x 5/8-11	10
20773	7 x 1/4 x 7/8	25
28773	7 x 1/4 x 5/8-11	10
20973	9 x 1/4 x 7/8	25
28973	9 x 1/4 x 5/8-11	10

## AL36N HIGH ENERGY

NON-FERROUS METALS  
ALUMINUM, BRASS, COPPER

PART#	DIMENSIONS	QTY
23464	4 x 1/4 x 5/8	25
24464	4 1/2 x 1/4 x 7/8	25
28464	4 1/2 x 1/4 x 5/8-11	10
24564	5 x 1/4 x 7/8	25
28564	5 x 1/4 x 5/8-11	10
20764	7 x 1/4 x 7/8	25
28764	7 x 1/4 x 5/8-11	10
20964	9 x 1/4 x 7/8	25
28964	9 x 1/4 x 5/8-11	10

## A46Q HIGH ENERGY

STAINLESS & HIGH TENSILE  
ALLOYS CONTAMINANT-FREE

PART#	DIMENSIONS	QTY
24461	4 1/2 x 1/4 x 7/8	25
28461	4 1/2 x 1/4 x 5/8-11	10
24561	5 x 1/4 x 7/8	25
28561	5 x 1/4 x 5/8-11	10
27761	7 x 1/4 x 7/8	25
27768	7 x 1/4 x 5/8-11	10
27961	9 x 1/4 x 7/8	25
27968	9 x 1/4 x 5/8-11	10

## A24N LIGHTNING

FERROUS METALS

PART#	DIMENSIONS	QTY
23367	3 x 1/4 x 3/8	25
23467	4 x 1/4 x 3/8	25
24453	4 x 3/16 x 5/8	25
24463	4 x 1/4 x 5/8	25
24457	4 1/2 x 3/16 x 7/8	25
24467	4 1/2 x 1/4 x 7/8	25
28467	4 1/2 x 1/4 x 5/8-11	10
24563	5 x 1/4 x 7/8	25
28563	5 x 1/4 x 5/8-11	10
24663	6 x 1/4 x 7/8	25
28663	6 x 1/4 x 5/8-11	10
20761	7 x 1/4 x 7/8	25
20768	7 x 1/4 x 5/8-11	10
20961	9 x 1/4 x 7/8	25
20968	9 x 1/4 x 5/8-11	10

## A24R LIGHTNING

FERROUS METALS

PART#	DIMENSIONS	QTY
24469	4 1/2 x 1/4 x 7/8	25
28469	4 1/2 x 1/4 x 5/8-11	10
24569	5 x 1/4 x 7/8	25
28569	5 x 1/4 x 5/8-11	10
24669	6 x 1/4 x 7/8	25
28669	6 x 1/4 x 5/8-11	10
20769	7 x 1/4 x 7/8	25
28769	7 x 1/4 x 5/8-11	10
20969	9 x 1/4 x 7/8	25
28969	9 x 1/4 x 5/8-11	10

## C24R LIGHTNING

CONCRETE  
MASONRY STONE

PART#	DIMENSIONS	QTY
24460	4 x 1/4 x 5/8	25
24466	4 1/2 x 1/4 x 7/8	25
28466	4 1/2 x 1/4 x 5/8-11	10
24566	5 x 1/4 x 7/8	25
28566	5 x 1/4 x 5/8-11	10
20766	7 x 1/4 x 7/8	25
26768	7 x 1/4 x 5/8-11	10
20966	9 x 1/4 x 7/8	25
26968	9 x 1/4 x 5/8-11	10

BULLARD ABRASIVES®

surfaces be warned...



MAX FORCE+

**MAX FORCE+** depressed center Type 27 ceramic grinding wheels are top performers. These wheels offer state-of-the-art ceramic grain with self-sharpening strength and durability on every rotation. These wheels are perfect for heavy-duty production applications providing longest life and ease of use - the best workers' wheel.

MAX FORCE

**MAX FORCE** wheels aggressively remove steel in the most challenging applications. Whether smoothing flame-cut edges on heavy gauge plate, grinding casting parting lines, removing weld deposits, beveling hard steels, or any grinding operation where heavy stock removal is desired - Max Force wheels do it to perfection.

HIGH ENERGY

**HIGH ENERGY** wheels are versatile and long-life grinding wheels for almost all ferrous and non-ferrous materials. Three separate formulations for mild steel, stainless and aluminum all providing rapid grinding action and industry leading wheel life. Known for its smooth, vibration free operation. Achieves good performance on all quality levels of electric and air grinders.

LIGHTNING

**LIGHTNING** wheels are a general purpose formulation with "attitude". A serious workhorse that gives a great blend of material removal and wheel life. It is made in the USA to exacting standards so you can expect consistent performance from every wheel you buy.