

# BULLARD ABRASIVES®

Our 1/8" Type 27 pipeline wheels are specifically designed to withstand the pressures of off-hand cutting applications.

Whether you are light grinding, cleaning out the root pass, or weld and flame cut grinding, our wheels will provide a long life, fast stock removal with maximum safety.

Combination light grinding and cut-off depressed center wheels provide versatility to perform cutting and burr removal or profiling of the work piece with a single wheel.

*depressed center*  
**PIPELINE,  
LIGHT GRINDING &  
CUT-OFF WHEELS**

**TYPE 27**



**GRIND & CUT**

Since 1927

Made In The USA

ISO 9001: 2015 Certified



# depressed center PIPELINE, LIGHT GRINDING & CUT-OFF WHEELS

TYPE 27

## CER24Q MAX FORCE+

	PART#	MAX RPM	DIMENSIONS	QTY
STAINLESS STEEL, HIGH TENSILE ALLOYS	14435	13,300	4½ x ⅛ x 7/8	25
	18435	13,300	4½ x ⅛ x 5/8-11	10
	14535	12,200	5 x ⅛ x 7/8	25
	18535	12,200	5 x ⅛ x 5/8-11	10
	14635	10,200	6 x ⅛ x 7/8	25
	18635	10,200	6 x ⅛ x 5/8-11	10
	14735	10,200	7 x ⅛ x 7/8	25
	18735	10,200	7 x ⅛ x 5/8-11	10

## ZA30S MAX FORCE

	PART#	MAX RPM	DIMENSIONS	QTY
STAINLESS STEEL, HIGH TENSILE ALLOYS	14443	15,000	4 x ⅛ x 5/8	25
	14447	13,300	4½ x ⅛ x 7/8	25
	14448	13,300	4½ x ⅛ x 5/8-11	10
	14547	12,200	5 x ⅛ x 7/8	25
	14548	12,200	5 x ⅛ x 5/8-11	10
	14647	10,200	6 x ⅛ x 7/8	25
	14648	10,200	6 x ⅛ x 5/8-11	10
	14747	8,500	7 x ⅛ x 7/8	25
	14748	8,500	7 x ⅛ x 5/8-11	10
	14947	6,500	9 x ⅛ x 7/8	25
14948	6,500	9 x ⅛ x 5/8-11	10	

## ZA30R MAX FORCE

	PART#	MAX RPM	DIMENSIONS	QTY
STAINLESS STEEL, HIGH TENSILE ALLOYS  CUTTING ONLY	14433	15,000	4 x ⅛ x 5/8	25
	14437	13,300	4½ x ⅛ x 7/8	25
	14438	13,300	4½ x ⅛ x 5/8-11	10
	14537	12,200	5 x ⅛ x 7/8	25
	14538	12,200	5 x ⅛ x 5/8-11	10
	14637	10,200	6 x ⅛ x 7/8	25
	14638	10,200	6 x ⅛ x 5/8-11	10
	14737	8,500	7 x ⅛ x 7/8	25
	14738	8,500	7 x ⅛ x 5/8-11	10
	14937	6,500	9 x ⅛ x 7/8	25
14938	6,500	9 x ⅛ x 5/8-11	10	

## TA30S HIGH ENERGY

	PART#	MAX RPM	DIMENSIONS	QTY
FERROUS METALS (STRUCTURAL STEEL, IRON, WELDS, ETC.)	27437	13,300	4½ x ⅛ x 7/8	25
	27438	13,300	4½ x ⅛ x 5/8-11	10
	27737	8,500	7 x ⅛ x 7/8	25
	27738	8,500	7 x ⅛ x 5/8-11	10
	27937	6,500	9 x ⅛ x 7/8	25
	27938	6,500	9 x ⅛ x 5/8-11	10

## A30R LIGHTNING

	PART#	MAX RPM	DIMENSIONS	QTY
FERROUS METALS (STRUCTURAL STEEL, IRON, WELDS, ETC.)	24433	15,000	4 x ⅛ x 5/8	25
	24437	13,300	4½ x ⅛ x 7/8	25
	24438	13,300	4½ x ⅛ x 5/8-11	10
	24533	12,200	5 x ⅛ x 7/8	25
	24538	12,200	5 x ⅛ x 5/8-11	10
	24633	10,200	6 x ⅛ x 7/8	25
	24638	10,200	6 x ⅛ x 5/8-11	10
	20731	8,500	7 x ⅛ x 7/8	25
	20738	8,500	7 x ⅛ x 5/8-11	10
	20931	6,500	9 x ⅛ x 7/8	25
20938	6,500	9 x ⅛ x 5/8-11	10	

**BULLARD** ABRASIVES

surfaces be warned...



**MAX FORCE+** pipeline, light grinding and cut-off wheels utilize the latest ceramic abrasive technology for maximum service life with cool and rapid material removal. Best performance wheel made of premium quality ceramic abrasive grain.

**MAX FORCE** combination pipeline, light grinding and cutting wheels are the professional's choice for major pipe welding applications. One wheel does it all - bevel, root pass and finish. This is a rugged wheel that maintains a nicely profiled outer edge for consistent grinding of weld bead between pipe sections. Great operator control with smooth cutting action is the result of the exceptional wheel balance achieved through our intense quality control.

**HIGH ENERGY** When you need versatility to cut and grind on various types of materials, our High Energy TA30S wheels are a great option. This "go anywhere, do anything" formulation tackles any job quickly with good life expectancy. Well-suited for all fabrication applications involving mild steel.

**LIGHTNING** pipeline, light grinding and cutting wheels provide great value for applications where "wheel cost" is a primary concern. Made of aluminum oxide, these wheels work well on nearly all metals and give performance equal or better than the top-tier products offered by other companies. This is a great value for your abrasive dollar.